

# Technical Data Sheet



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**SprayMax®**  
**1K UNI BLEND 500 ml**  
**397 g NET WT. 14.0 oz**  
**Art. Nr. 3680604**



## Product

### Description / Purpose

1K Uni Blend is a special product for homogenous paint transitions in the blending area of 2K clear-coats as well as of single stage topcoats with out-standing blending results.  
The Spot Blender is used immediately after the clear- / topcoat is applied.

### Properties

- Seamless edge transitions in the blending area
- Superior solving ability
- No colour deviations
- Dries to a matt finish, must be polished
- Specially for polishing
- Can be polished without edges

### Material base

Combination of resins and solvents

### Colour

Transparent

### Solid content

4.8 % per weight related to active ingredient

### EPA Coating Category

CCP Clear Coatings  
PWR Limit 1.50

**CARB Aerosol Rule Coating Category  
(01/2017)**

UFC Uniform Finish Coating  
PWR Limit 1.30

## Substrate

Surface in transition zone should be sanded until matt with P 2000 - P 4000

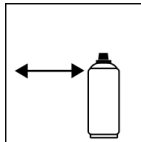
## Processing

### Protection measures



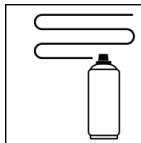
Wear personal protection equipment.  
(respiratory mask / gloves / goggles)  
For more information, see safety data sheet.

### Spraying distance



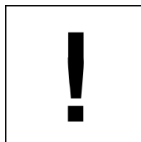
6 - 8 inches / 15 - 20 cm

### Spray passes



Apply several 1 - 2 light spray passes to the edge of the blending area immediately after application of the 2K clear coat or 2K topcoat to achieve a smooth transition.

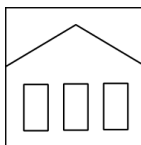
### Processing conditions



Optimum application at 64° F - 77° F (18° C - 25° C)  
and a relative humidity from 40 - 60 %.

## Additional Information

### Shelf Life



60 months  
The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

### Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

**Note**

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.